<b>Work Order ID 60499</b> <i>Tuesday, July 13, 2010 10:03:43 AM</i>											Page 1		
Revision ID: Item Name: E		Qty: 10,00 Qty: 10.00			Cust Iter Custome	•			Setup	Start			
	Process Plan:	ps .	Date:/6-7-/3 Date:	Tooling: SPC (Y/N):		Date:			Run	Start Stop			
Sequence ID/ Work Center ID	Operat Descrip			Set Up/ Run Hours	Tool II	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp	
Draw Nbr	Revision Nb	r				,				-			
D3763	Rev B				j		:						
Doosan Lathe	DOOSAN	N LATHE  Memo  1- Turn as per dwg D3	per Folio FA750 Rev: 3763	0.00 0.00 & Dwg D3763 Rev: _		SL K	104/	 15 (1					
110 QC Quality Control	QC2- Ins	pect parts off i	machine FAI/FAIB	0.00	SL 10	107/15			one vallenden			: . <del> </del>	
120 QC	QC8- Ins	pect parts - sed	cond check	0.00	A 10/0	7/15	•	<b>)</b> 0	}	8			

Quality Control

J.

## **Dart Aerospace Ltd**

W/O:			VV	ORK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Dort No.	<u> </u>	DAD #-	Fault Oat		NOD: Vee	N- D		Data	
Part No		PAR #:					ı		<del></del>
	R	esolution:		<u> </u>				Date: _	
NCR:	i	,	WORK ORI	DER NON-CONFORMA	ANCE (NC	R)			
DATE	STEP	Description of NC					ication	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign		ction C	Chief Eng	QC Inspector
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Work	Ord	er ID	604	99
VVUIK	VIU	ענוס	uut	フフ

Tuesday, July 13, 2010 10:03:43 AM



Page 2

Item ID:

D3763-1

Accept

Setup Start



**Revision ID:** 

Item Name:

**End Fitting** 

**Start Date:** 7/13/2010 Required Date: 7/20/2010

**Start Qty: 10.00** 

Req'd Qty: 10.00



**Cust Item ID: Customer:** 

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

Stop

Stop



\_\_\_\_\_ Date: \_\_\_\_

**SPC (Y/N):** 

Set Up/

**Run Hours** 

Date:

Tool # Plan

Accept

Reject

Number Stamp

130

Sequence ID/

**Work Center ID** 

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location

0.00

0.00

Tool ID

Code Qty Qty

Reject

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

Dart Ae	rospace	Ltd				1			¥	
W/O:			WO	RK ORDER CHANGE	S			,		
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
								·		
Part No		PAR #:					1			
		<del></del>						Date		
NCR:	:	· ·	WORK ORDE	ER NON-CONFORMA	NCE (NCR	)				
DATE	0770	Description of NC	Corrective Action Section B			Verific	tion	tion Approval Ap		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	Approval QC Inspector	
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## **Picklist Print**

Tuesday, July 13, 2010 10:03:47 AM

Work Order ID: 60499

D3763-1 Parent Item:

Parent Item Name: End Fitting



**Start Date:** 7/13/2010

Required Date: 7/20/2010

Page 1

**Start Qty: 10.00** 

Required Qty: 10.00

Comments:

IPP Rev:A 08-05-23 new issue

DD verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Primary Item Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R1.000		Purchased	No		100	f	7.7000	0.125	1.315789	)		

ROUND BAR 1.00"

Location	Loc Qty	<u>Loc Code</u>
MAT013	7.7	
108876	7.4	
113457	0.3	

- 7.32 JL 10/07/15

Dart Ae	rospace l	_td					l			<b>Y</b>
W/O:			W	ORK ORDER CHAN	IGES					
DATE	STEP	PRO	CEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:								
	Res	solution:	Disposition	on:	QA:	N/C Clos	sed:		Date: _	
NCR:		\	WORK ORD	ER NON-CONFOR	MANCE	(NCR)				
		Description of NC		Corrective Action S	Section B		Verifica	tion	Approval	Approval
DATE	STEP	Section A	Initial Action Description Chief Eng Chief Eng		on	Sign & Date	Section C		Chief Eng	QC Inspector
								<u> </u>		
								1		
								1		

DART AEROSPACE LTD	Work Order:	60499
Description: Fitting	Part Number:	D3763-1
Inspection Dwg: D3763 Rev: B		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

		THE RESERVE TO THE RE	ī	Τ		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.50	+/-0.030	.502				
Ø0.201	+0.000/-0.010					
Ø0.201	+0.005/-0.001	.202				
0.05 x 45°	+/-0.030 x +/-0.5°	050X45°				
0.545	+/-0.010	.545				
1.090	+/-0.010	1.090				
R0.580	+/-0.010	.580	//			
Ø0.860	+0.000/-0.010	.855				
				-		
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Measured by:	Audited by:	Preliminary Approval:
Date: 10/07/15	Date: 10/07/17	Date:

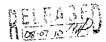
Rev	Date	Change	Revised by	Approved
Α	08.09.04	New Issue	KJ/DD . i A	
В	10.06.07	Dimensions revised	KJ SK	· /A

Dart	<b>Aerospace</b>	Ltd
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W/O: DATE	STEP			W	ORK ORDER CHANG	GES		· · · · · · · · · · · · · · · · · · ·		
DATE	STEP									
	J		PROCEDURE CHANGE				D	ate Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										1
			PAR #:	Fault Cate	NCR: Yes No DQA: Date:					
				Disposition:						
NCR:				WORK ORD	ER NON-CONFORM	ANCE (N	CR)			
DATE	STEP		Description of NC Section A			Section B		Verification	Approvai	Approval
				Initial Chief Eng	Action Description Chief Eng	Sig Da	n & ite	Section C	Chief Eng	QC Inspector
			1							
								),		
		•								
			1							

Ø0.50 THRU R0.580 0.06 x 45° CHAMFER ALL AROUND Ø0.860<sup>+0.000</sup> - 1.090 <del>-</del> Ø0.201 🔊 -0.05 X 45° CHAMFER 0.545

2



NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)

(OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-/
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.02 lbs

DESIGN HS DART AEROSPACE LTD DRAWN HS HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. B D3763 MFG. APPR SHEET 5 OF 9 TITLE APPROVED SCALE END FITTING

COPYRIGHT 6 2008 BY DART AEROSPACE LTO

HIS DOCUMENT IN PRIMATE AND COMPACENT, AMB SHAPED OF THE CHRESCOMEDTS IN HIS TO A

SETT TO ME MOST OWN AM PROFINED ENGINE OF DEPARTS TO DAAY OF THE PRISE WHENT DE APPR. DATE 08.06.23

**D3763-1 FITTING** 

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